

THE QUESTION OF IMPROVING THE MECHANICAL  
JOINT OF THE POWER TRANSMITTING SYSTEM

By

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Abstract:

This research work includes investigation about the connection joint of the mechanical transmitting system. Two experimental stations have been constructed, each of them has some variation in its construction. This variation was carried out at the base of driven pulley when the electro-drive is fixed. The performance of each experimental station and the comparison between them are presented. The investigation shows that it is preferable to use these system within a certain limits to protect the belt, increase its life time and improve the working condition.

I. INTRODUCTION

There are two experimental stations have been constructed. The modification had been carried out at the construction of the movable base of driven pulley 1 .

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II. Construction of the experimental stations. Fig. 1. illustrates the picture of this case i.e. when the electro-drive is fixed and the driven pulley is mounted on a movable rectangular base 2 and 3 . It represents the construction of this station which consists of the following parts:

1. electro-drive,
2. Vibration transducer,
3. Fixed base,
4. Driving, pulley,
5. V-belt,
6. Driven pulley,
7. Movable triangle base,
8. Driven shaft,
9. Torque transducer,
10. Bearing,
11. weights,
12. Pulley,
13. Belt of the braking system,
14. Bearing,
15. Main base,
16. Vibration meter,
17. Amplifier,
18. Recorder device.

Changing the loads at the driven shaft was carried out by using the breaking system. The load increase by increasing the weight W,Kg. at the brake as shown in Fig. 1.

### III. Performance of the first experimental station.

This can be represented in the following relations

- a. Speed of the driven pulley and loads during operation Fig. 2,
- b. Slip coefficient and load Fig. 3,
- c. Reduction ratio and slip coefficient Fig. 4,
- d. Efficiency and slip coefficient Fig. 5,

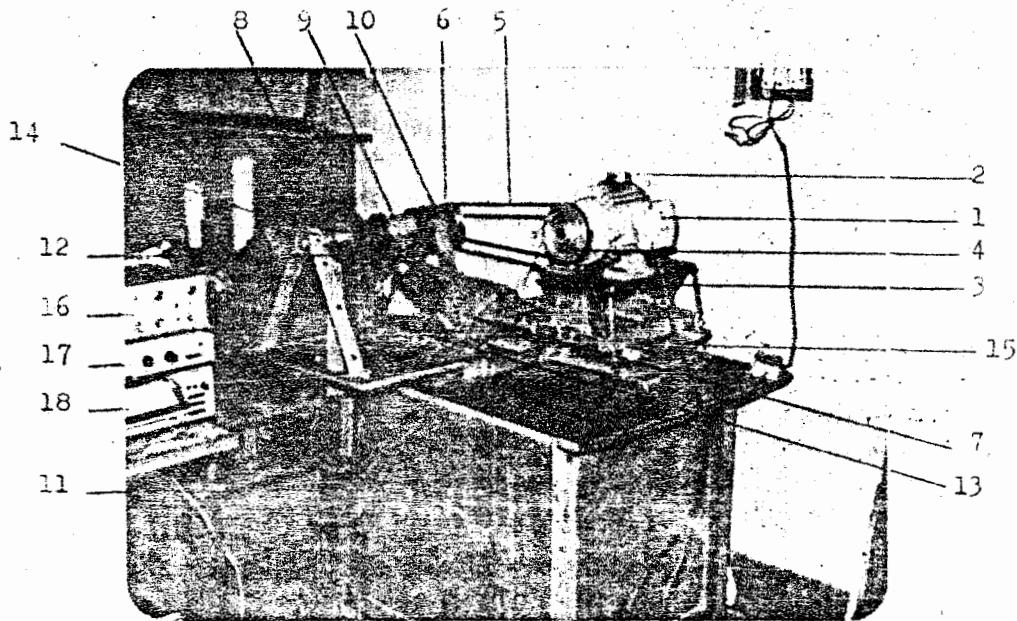


Fig.1. Picture of experimental station and the equipments used during the investigation

- |                                 |                          |
|---------------------------------|--------------------------|
| 1. Electro-drive;               | 2. Vibration transducer; |
| 3. Fixed base;                  | 4. Driving pulley;       |
| 5. V-belt;                      | 6. Driven pulley;        |
| 7. Movable triangle base;       | 8. Driven shaft;         |
| 9. Torque transducer;           | 10. Bearing;             |
| 11. Weights;                    | 12. Pulley;              |
| 13. Belt of the braking system; | 14. Bearing;             |
| 15. Main base;                  | 16. Vibration meter;     |
| 17. Amplifier;                  | 18. Recorder device.     |

In addition for the previous relations the driving pulley speed against load characteristic was introduced which has a constant form.

#### IV. Construction of the Experimental Station After Modification.

The modification had been carried out by changing the construction of the movable base. Fig. 6 illustrates the shape of this base before modification it consists of four parts as a triangle base 1, horizontal base 2, a web 3 and a pin 4 to give the possibility of the triangle base to rotate arround it. (part 5 used as a packing from wood during pick up the picture only and not include in the construction of the proposed mechanism). Fig. 7 illustrates the modified base which consists from a movable base 1, pin 2, web 3, base had the L shape and controlling spring 5.

Fig. 8. illustrates a picture for the modified experimental station which has the same component as in the first case. Only the base of the driven pulley was changed with new one as indicated in Fig. 7. The experimental work was repeated to introduce the performance of the modified system.

#### V. Performance of the modified experimental station

The same relations as before have been obtained. These relations are represented in Fig. 9, 10, 11 and 12. The main advantages of these relation are tends to linearity.

#### VI. Vibration measurement on the proposed system.

The induced vibration during the running condition was measured by the help of vibration transducer. This was fixed on the body of electro-drive as in Fig. 13a. This figure illustrates the equipments and measuring devices used during investigation the performance of the experimental station.

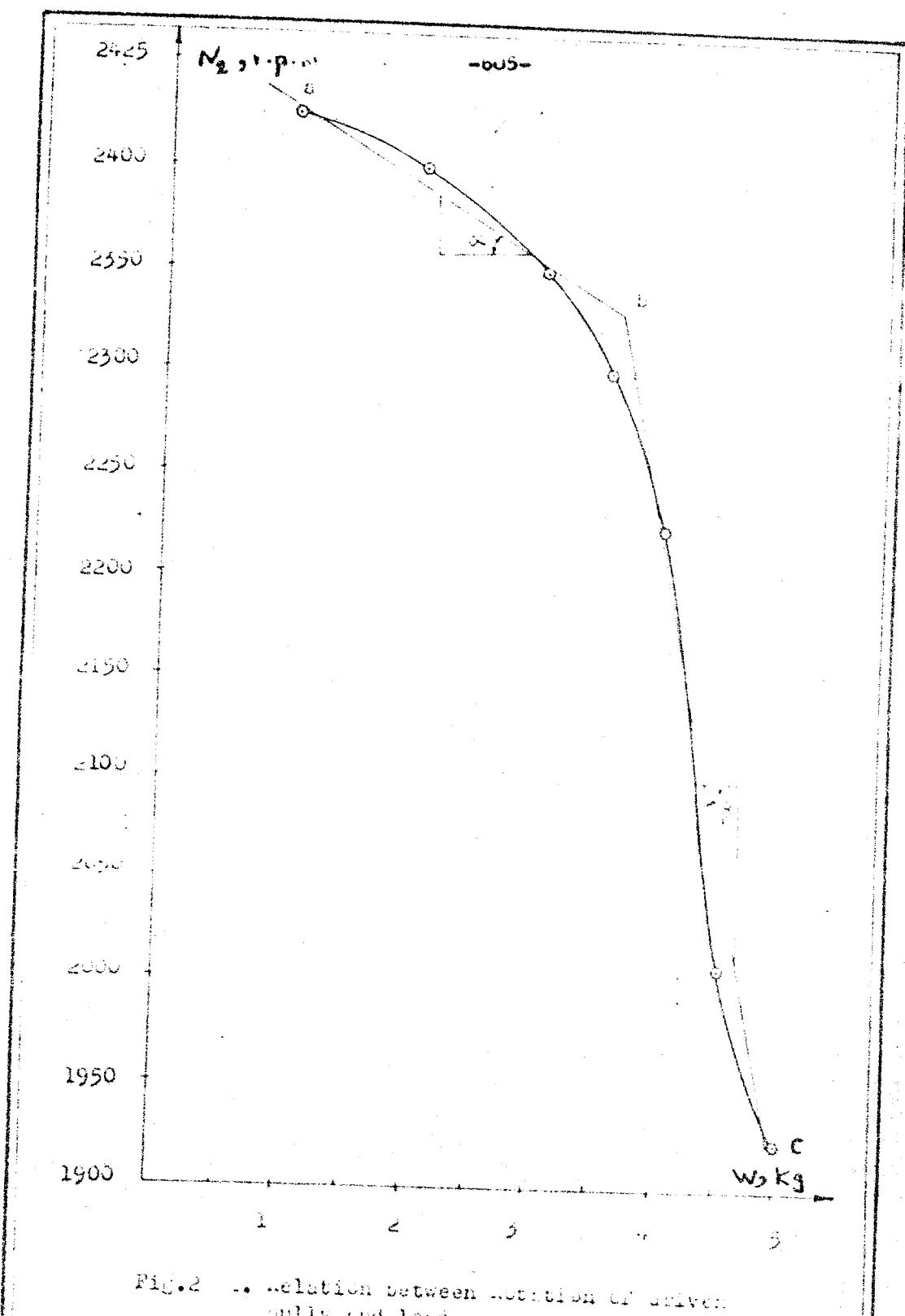


Fig.2 • Relation between rotation of driven pulley and loads.

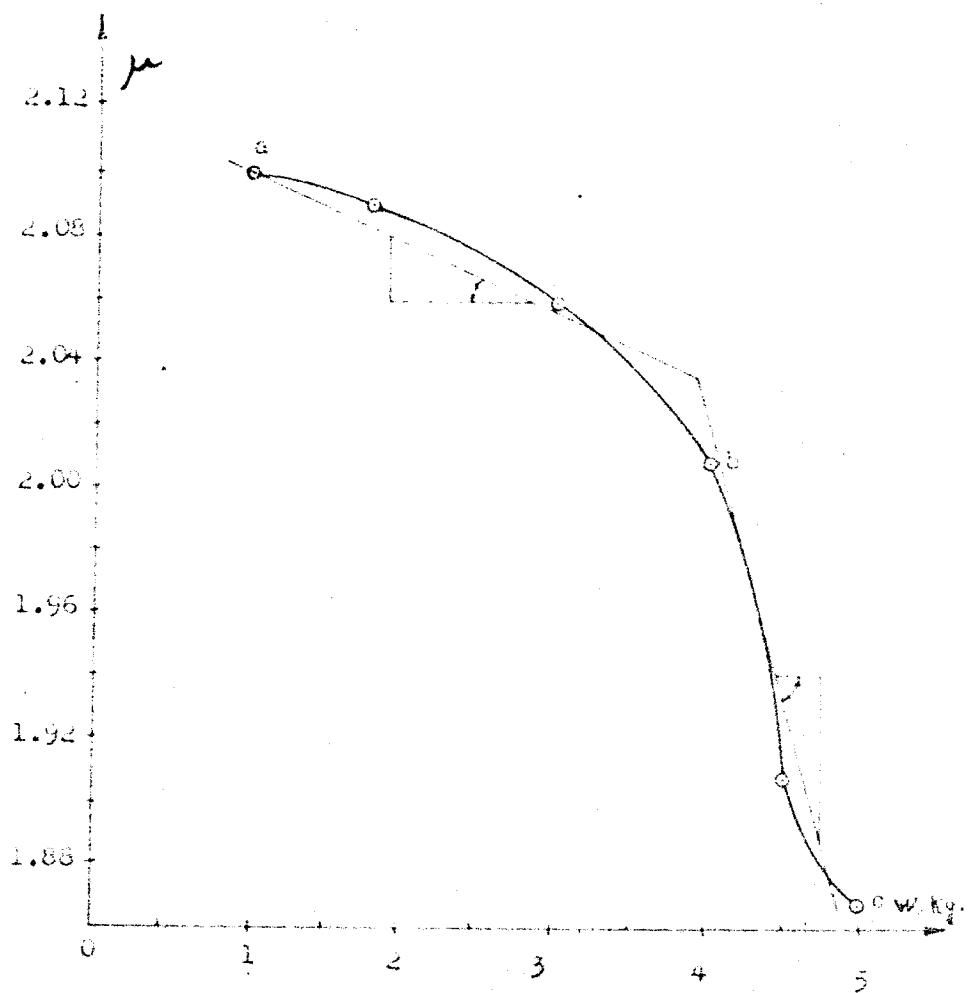


FIG. 3. Relation between slip and load

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N<sub>1</sub>/N<sub>2</sub>

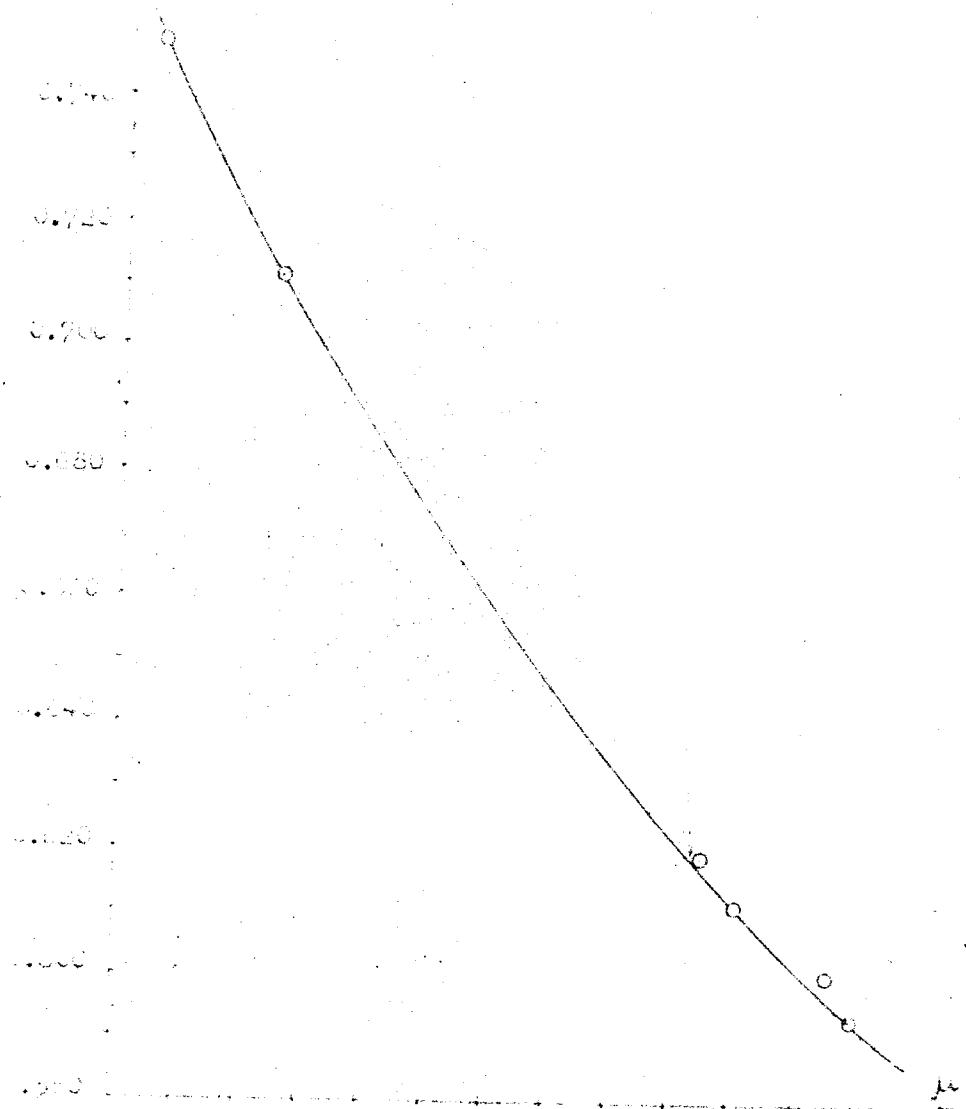
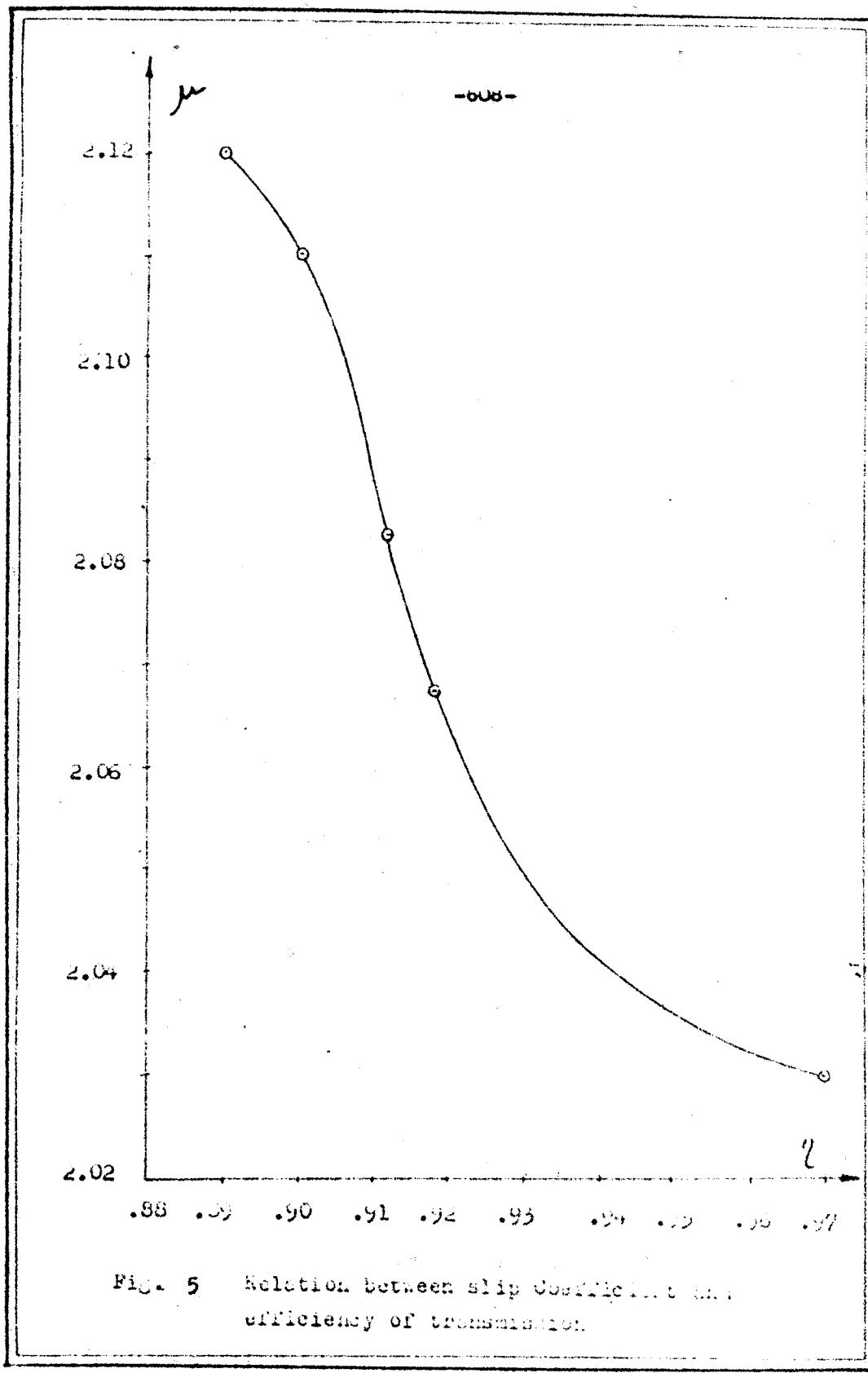


Fig.4. Relation between Reduction ratio and slip.



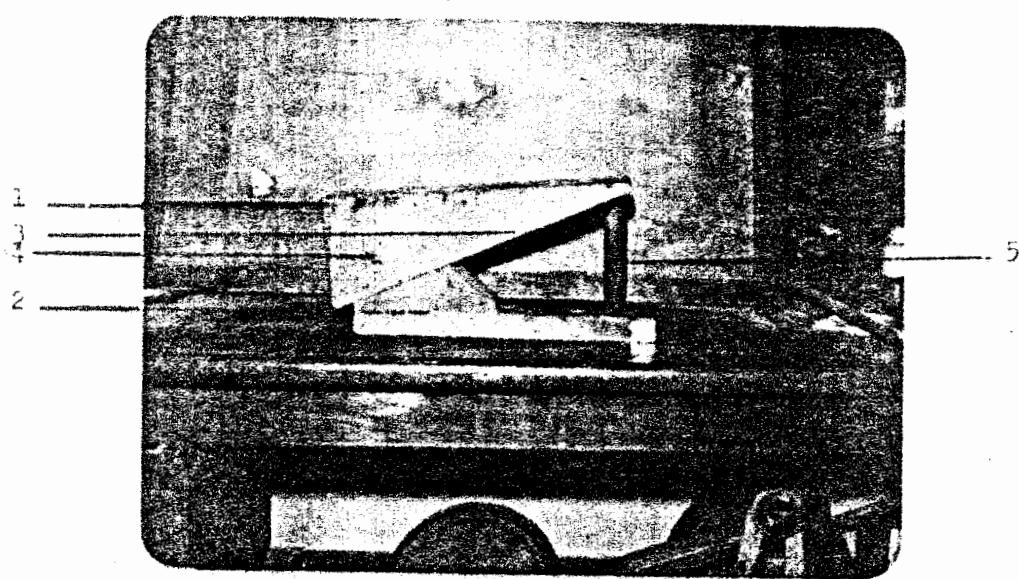


Fig.6 Construction of the driven pulley base  
before modification.

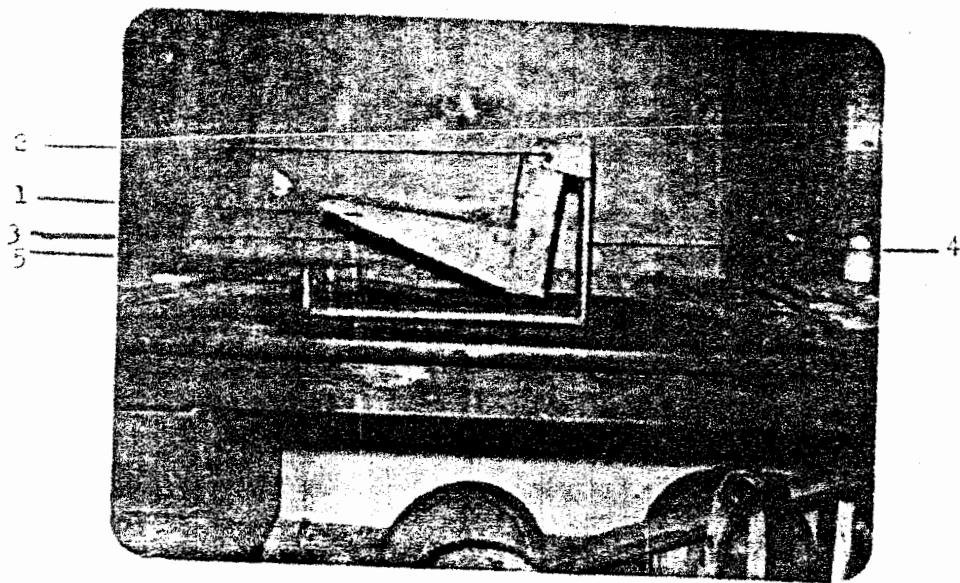


Fig.7. Construction of the driven pulley base  
after modification.

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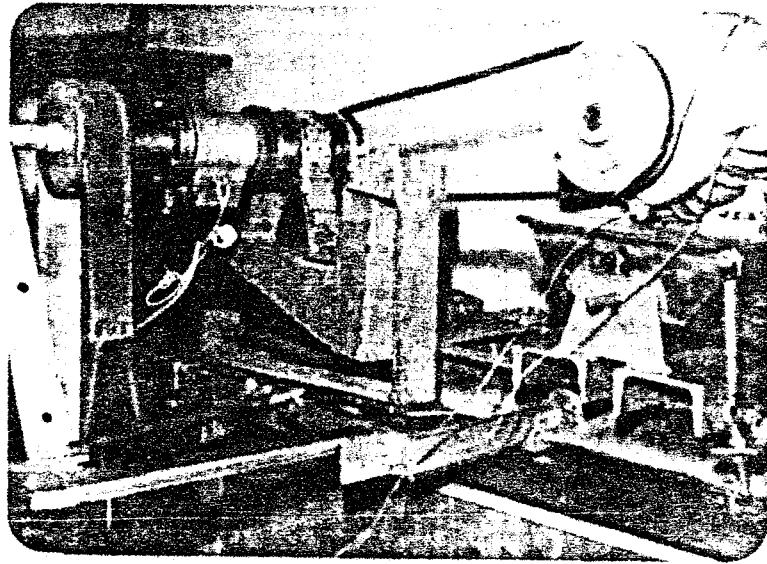


Fig.8. Construction of the experimental  
Station after modification.

These devices are the following:

1. Vibration transducer 2,
2. Amplifier 3,
3. Off-set 4,
4. Recording device 5,

Fig. 13. b indicates the block diagram for measuring instruments used during vibration measurement.

The output vibration was recorded at variable loads in Fig. 14 for the first case, and Fig. 15 for the second one. The following table represents the relation between amplitude of vibration at different load.

Weight in Kg.	0	1	2	3	4
Amplitude (microns) Case I	15	30	30	31	45
Amplitude (microns) case II	30	45	110	90	91

Fig. 16 illustrates the relation between the amplitude of vibration at variable loads for the two cases. It is clear to notice that the vibration at the body of electro-drive in the first case is less than the second one.

#### VII. CONCLUSION

From the previous investigation the following results was obtained.

- It is possible to use the proposed system as a mechanical power transmitting system to protect the belt and to increase its life time.

- The first case is preferable than the second one.
- The vibration is less in the first case than the second one.
- By using this method the belt will be subjected to a self tension control.

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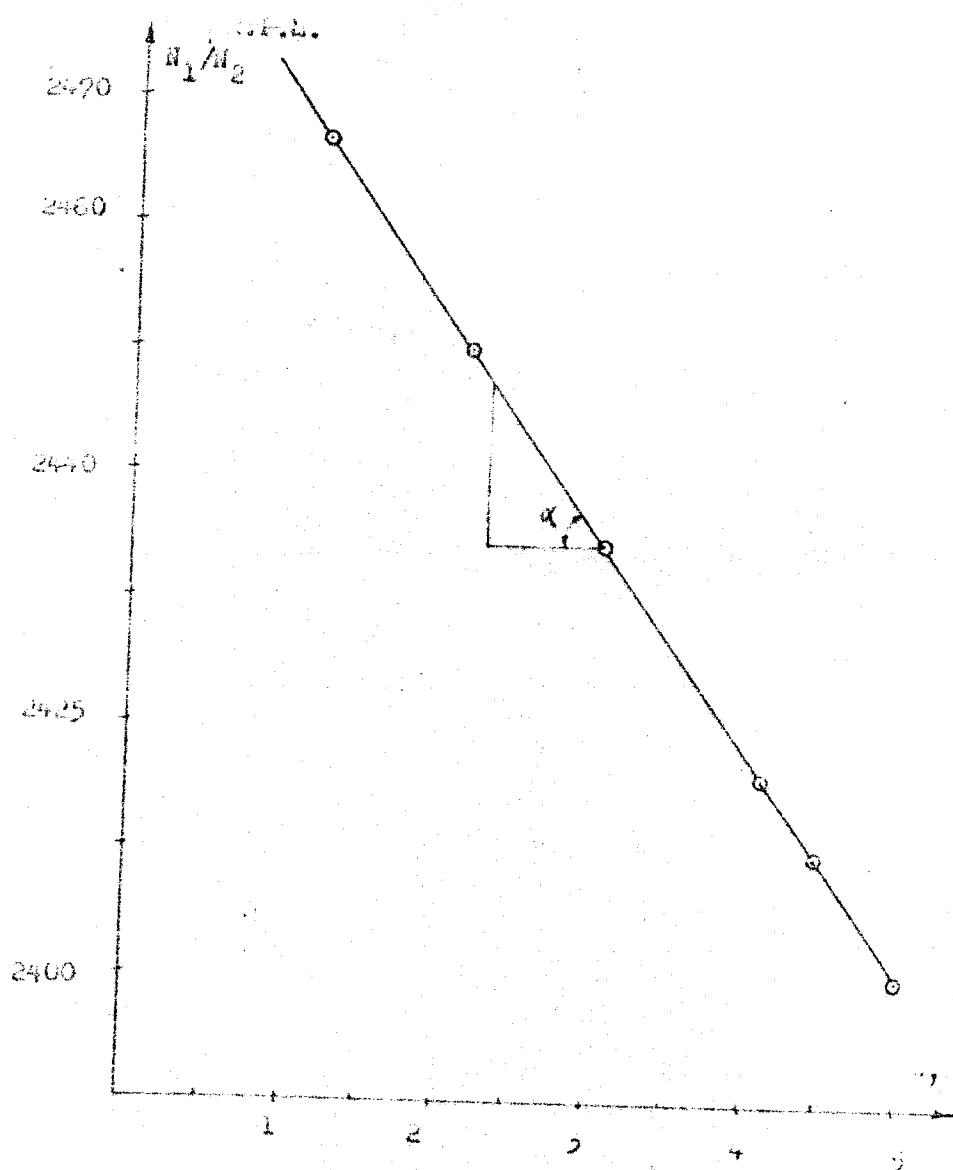


Fig. 9 Relation between speed of driven pulley and load.

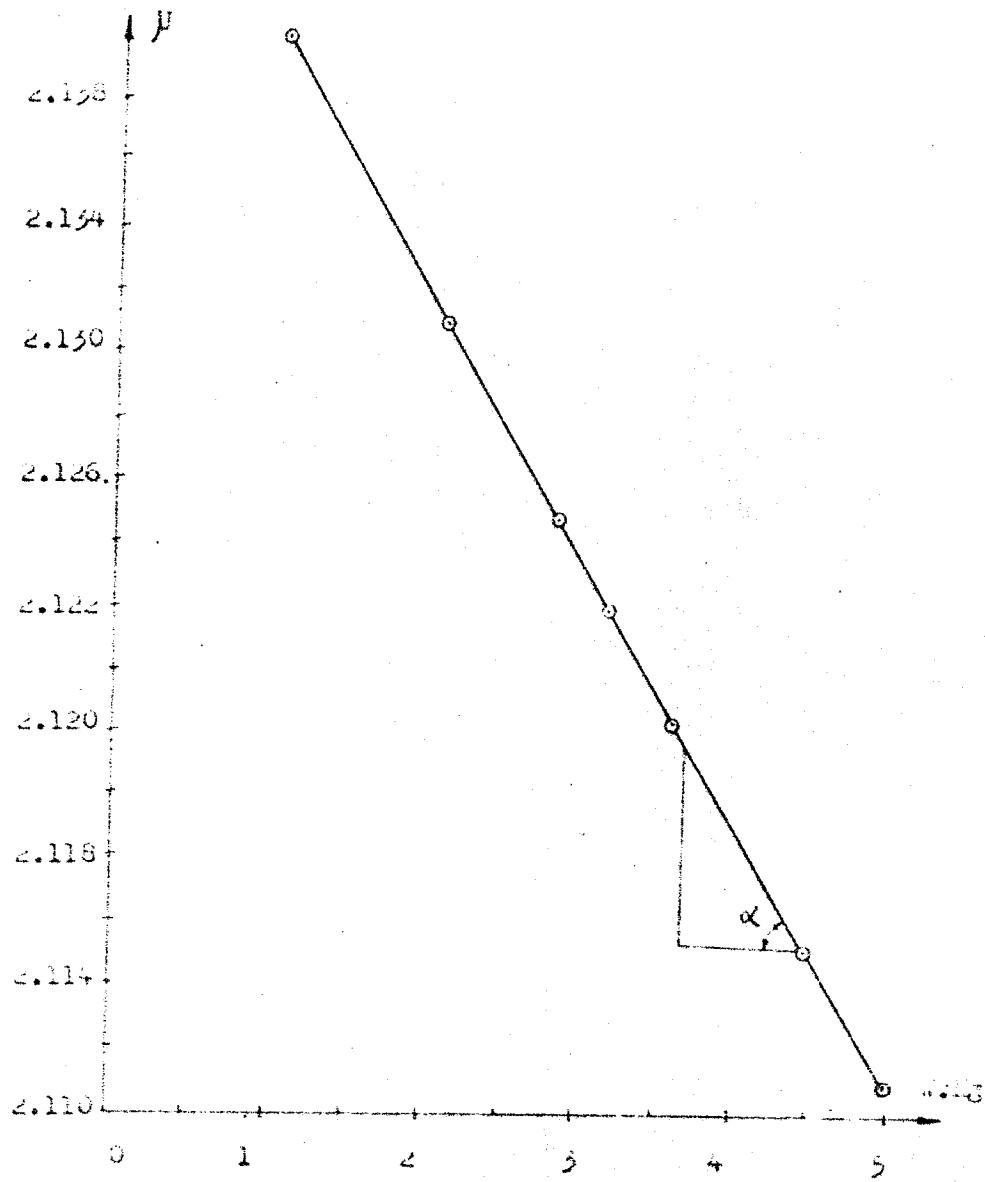


FIG. 10 Relation between slip and load at driven pulley.

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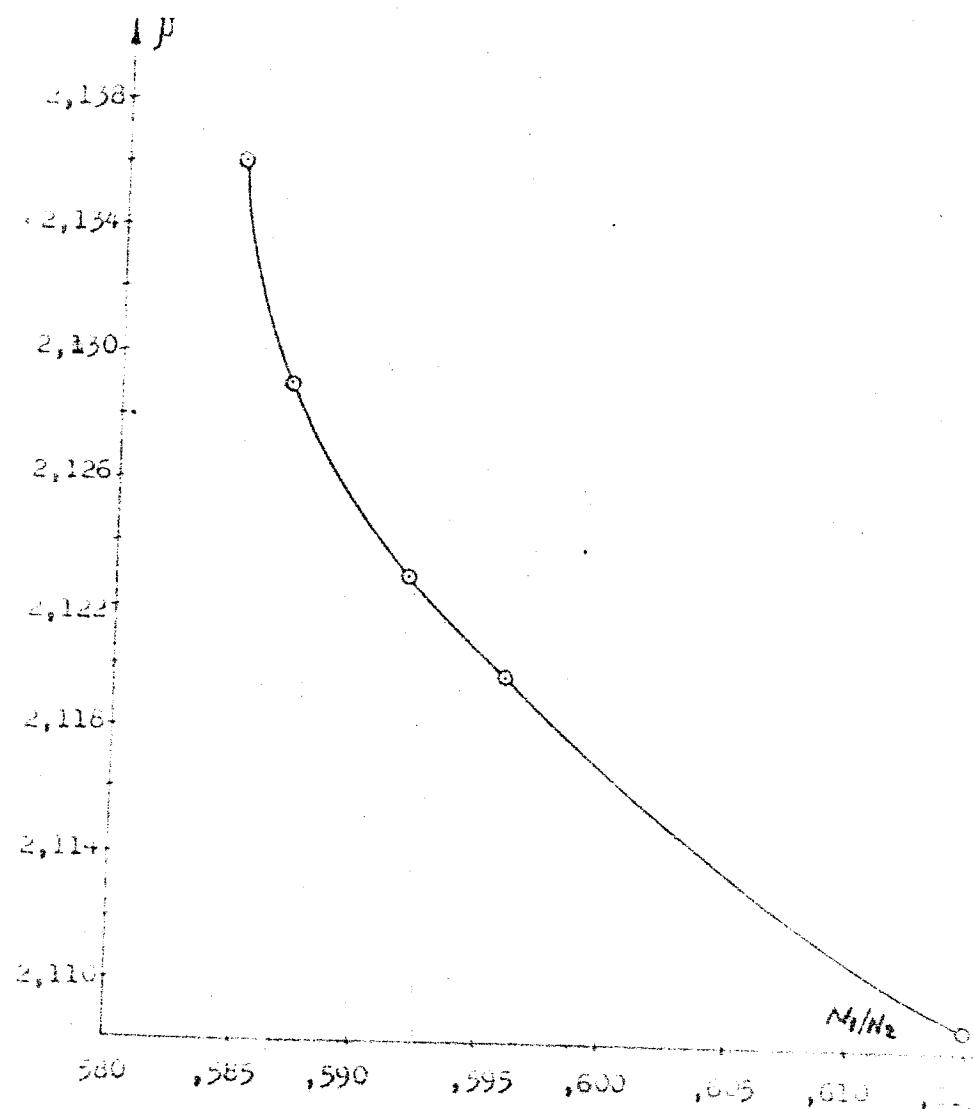


FIG. 11 . Relation between slip and reduction ratio

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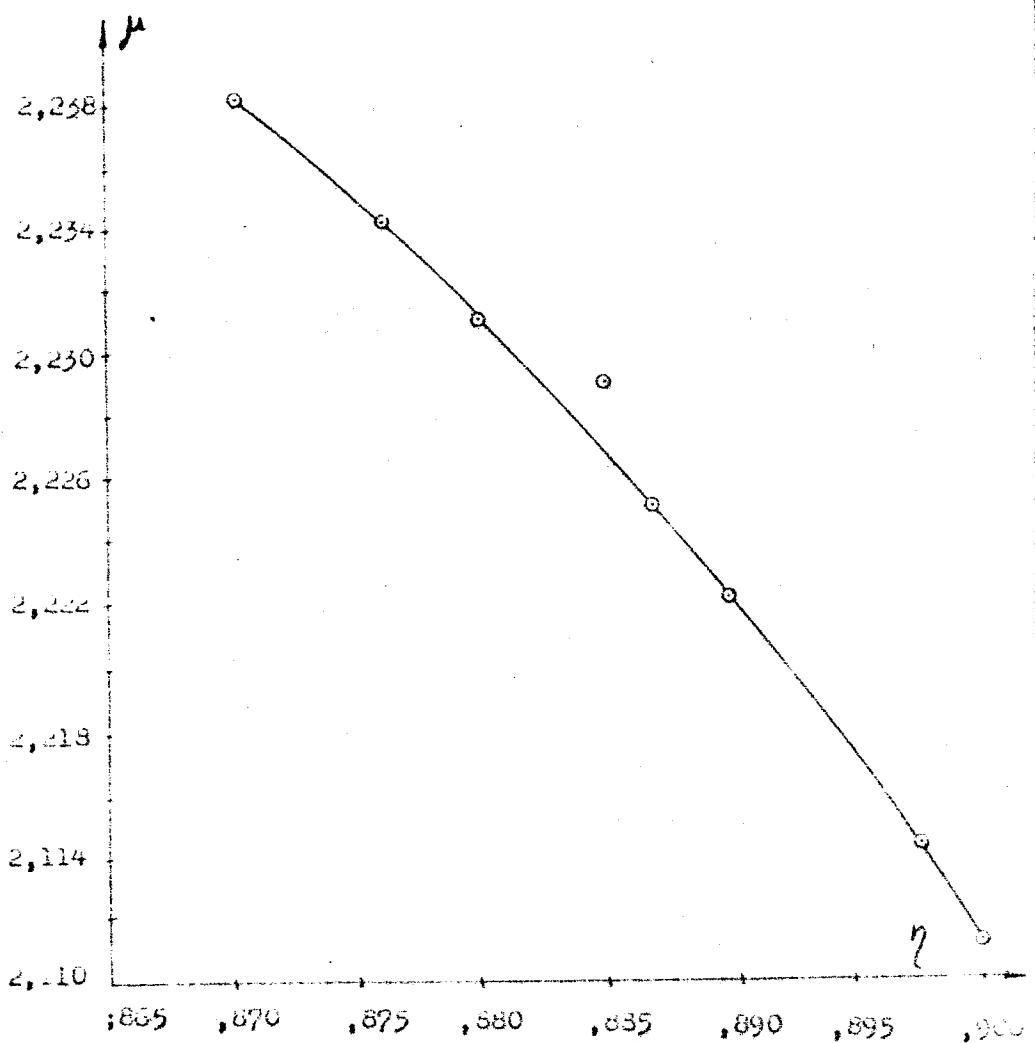


FIG. 12. Relation between slip coefficient and efficiency of the system

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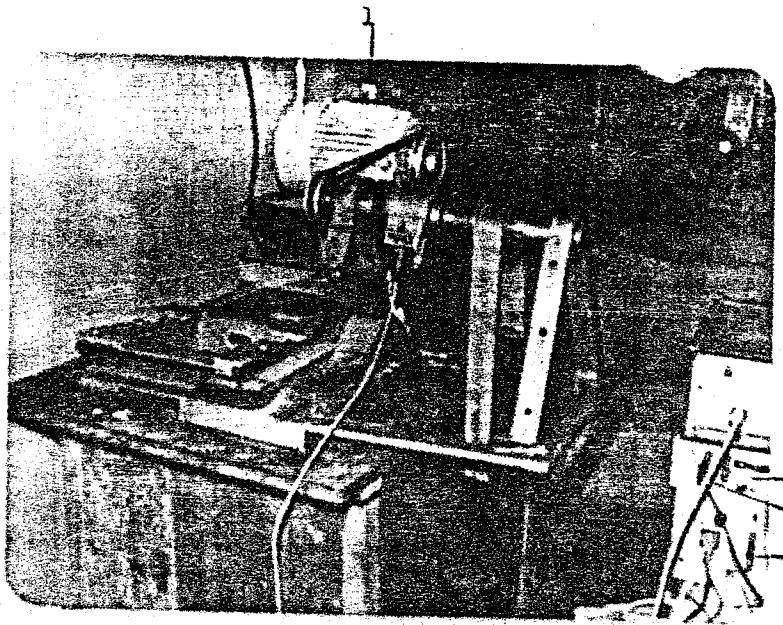


Fig.13.a. Equipments and measuring devices used  
for vibration measurements at electro-  
drive body.

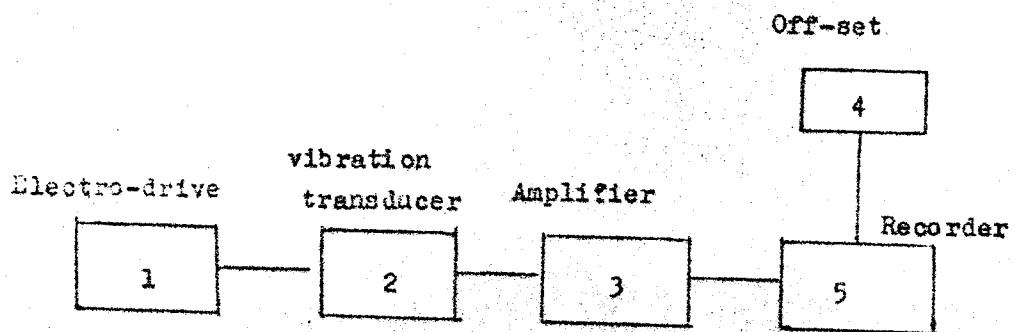


Fig.13.b. Block diagram for measuring the vibration

Fig. 14 a. Vibration characteristic of experimental station at no load

Fig. 14 a

Fig. 14 b. Vibration characteristic of experimental station at 1 Kg.

Fig. 14 b

at 2 Kg.

Fig. 14 c

at 3 Kg.

Fig. 14 d

at 4 Kg.

Fig. 14 e

Fig. 14. Vibration Characteristic Of Experimental Station at Variable Loads Before modification.

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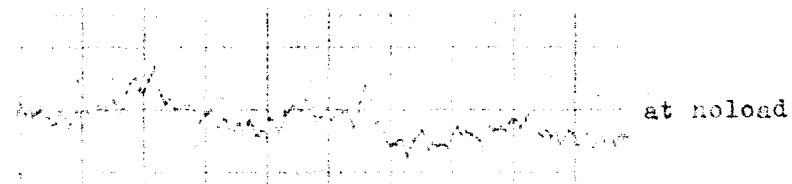


Fig. 15 a

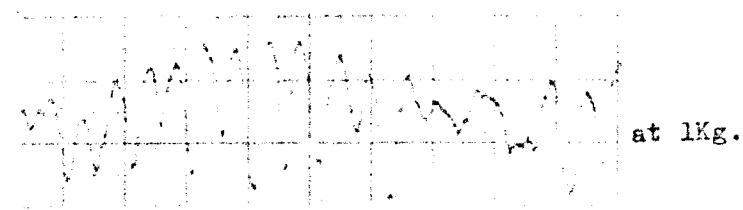


Fig. 15 b

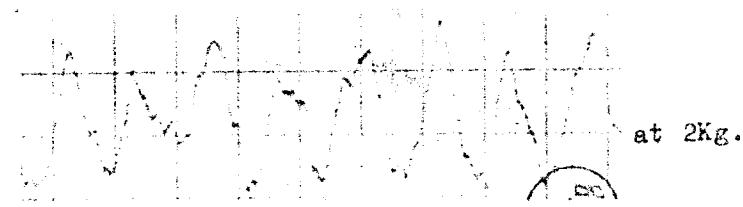


Fig. 15 c

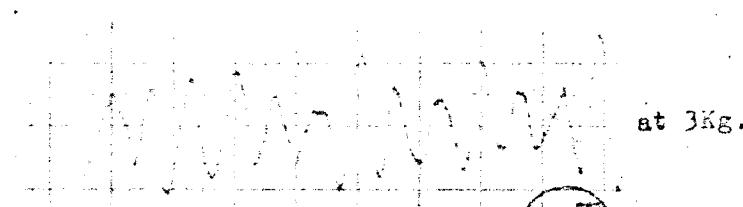


Fig. 15 d.

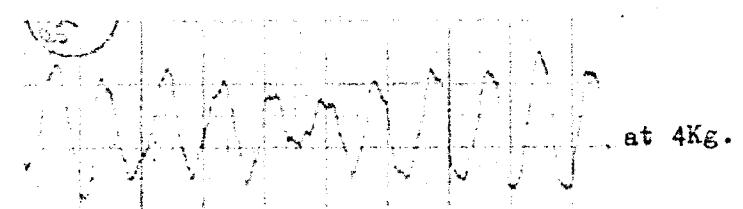
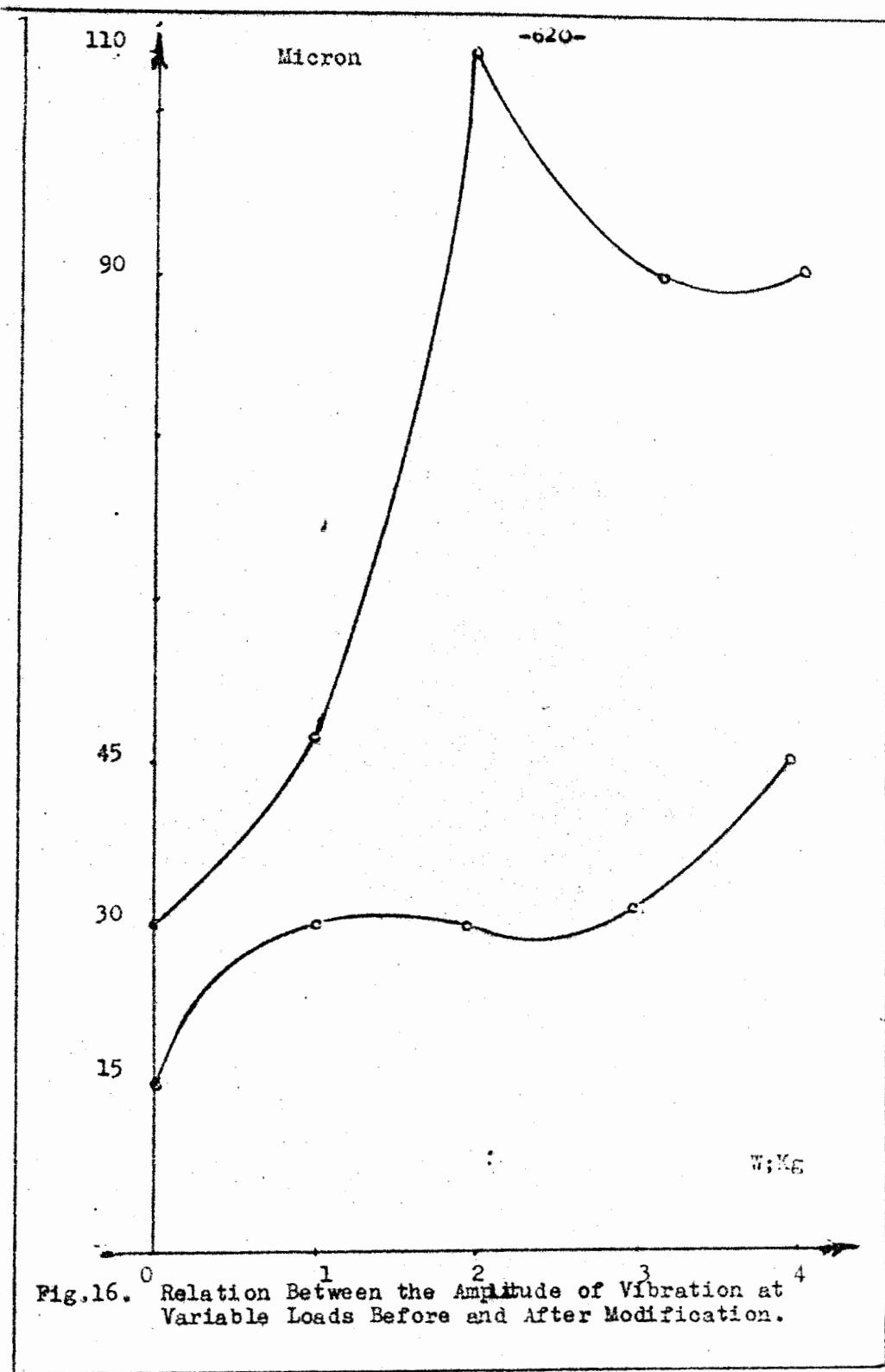


Fig. 15 e

Fig. 15. Vibration Characteristic Of Experimental Station at Variable Loads After modification.



## امكانية تحيين نقل القدرة في الوصلات

### الميكانيكية

- |                                       |                         |
|---------------------------------------|-------------------------|
| ١ - أ.د / عبد الهادي محمد الباري ناصر | ٢ - د. / سعاد محمد سراج |
| ٣ - د. / عبد العزيز السيد عبد النبیم  | ٤ - م. / عارف شلش عجیل  |

### ملخص البحث

نظراً للتأثير المباشر لطريقة نقل القدرة في الوصلات الميكانيكية على كفاءة الاداء و الاهتزازات الناجمة عنها فقد تم وضع تركيبتين مختلفتين لطريقة نقل الحركة الأولى عندما ثبت بالطارة المقادة على فاصلة فعالية و تترن تحت تأثير عد السير والثانية فعالية من ظروفينا الآخر حكم الوضي بواسطة يساعد للتهدئة راسة تأثير نوع الوصلة على كفاءة نقل الحركة والاهتزازات المرغبة الناجمة في كل حالة . وقد تم في هذا البحث دراسة التوقيت وقد اوضح بالنتائج الاهتزازات المرغبة على المotor الكهربائي في الحالة الأولى أقل منها في السعة في الحالة الثانية وهذا يعطى مؤشرًا على أن مثل هذه الطريقة يساعد على اطالة عمر السير المستخدم في نقل القدرة كذلك مثل هذه الطريقة تجعل السير في حالة ممد ذاتي وذلك يحسن حماية مجموعة نقل الحركة من الاعمال الزائدة التي قد تحدث أثناء التشغيل .